



Rock - solid casting product



ZHEJIANG JINGGU MACHINERY MANUFACTURE CO.,LTD

Add: Lishui city Qingtian County town temperate sand port of an
object of Sanda E Building Industrial Park (Liwen No.242 West
Road,Qingtian East High Temperature Creed Bridge)

Tel: 0578-6753666 6752166 6752167

Fax: 0578-6752165

Mob: 13905771787 (Zhongping Xu)

<http://www.zjjgix.com>

E-mail: 190461705@qq.com

ZHEJIANG JINGGU MACHINERY MANUFACTURE CO.,LTD



About Us

Zhejiang Jinggu Machinery Manufacture Co., Ltd. is a company who specializes in producing and marketing high-speed cold forging machine. The company is situated in Qingtian who enjoys the reputation-"China Stone's Hometown". With ambitions strength, experienced technical personnel,outstanding management as well as modern enterprise mode and effective regulations, through many years' development, the company has become one of the large-scale manufacturers producing cold forging machine. The company has practiced talent-centered strategy and absorbed a large number of technical and management personnel with expertise and titles, in order to speed up its developing process. Relying on its solid scientific and technological strength and sound management foundation the company has passed the ISO9001-2000. (International Quality Standard Certification Body.)

The company's main products cover the lengthened and bearing standard high-speed cold heading machines that respectively produce five die six die, seven die pad. These machines have many features like multi-position compactness and high rigidity, convenient operation and easy maintenance. Using our machines can simplify the producing process, improve working efficiency. Machines also perform pretty well in saving material, guaranteeing precision and strength and most importantly in improving economic benefits.

This equipment has a strong applicability,which can be used in automobiles ,motorcycles, machinery,based on the industry(such as chains,fasteners,bearings,wrenches,tools,special heterosexual nut,flange nuts,square nuts,weld nuts,cap nuts,lock nuts,nut,cap nut, nut ,nut,the chain expanded to shaft gear,bicycle and other abnormal conditions)and other types of special, complex non-standard pieces of cold extrusion.As a professional manufacturer who is specialized in Nut-Could header,we are advanced in equipment,excellent technology,excellent product quality, after-sale service.

Over twenty years, the company has been adhering to its idea: to survive with high quality, to develop with technology and innovation, to focus on contract and business promises. Thus the company witnesses a rapid development in both producing and marketing.

"Jinggu machine" has become a recognized brand both inside and outside the industry. It also has become the guarantee of quality and assurance to many customers. We are eager to practice extensive and sincere cooperation with all friends with our high-quality products and warm service. Let's build a better future!

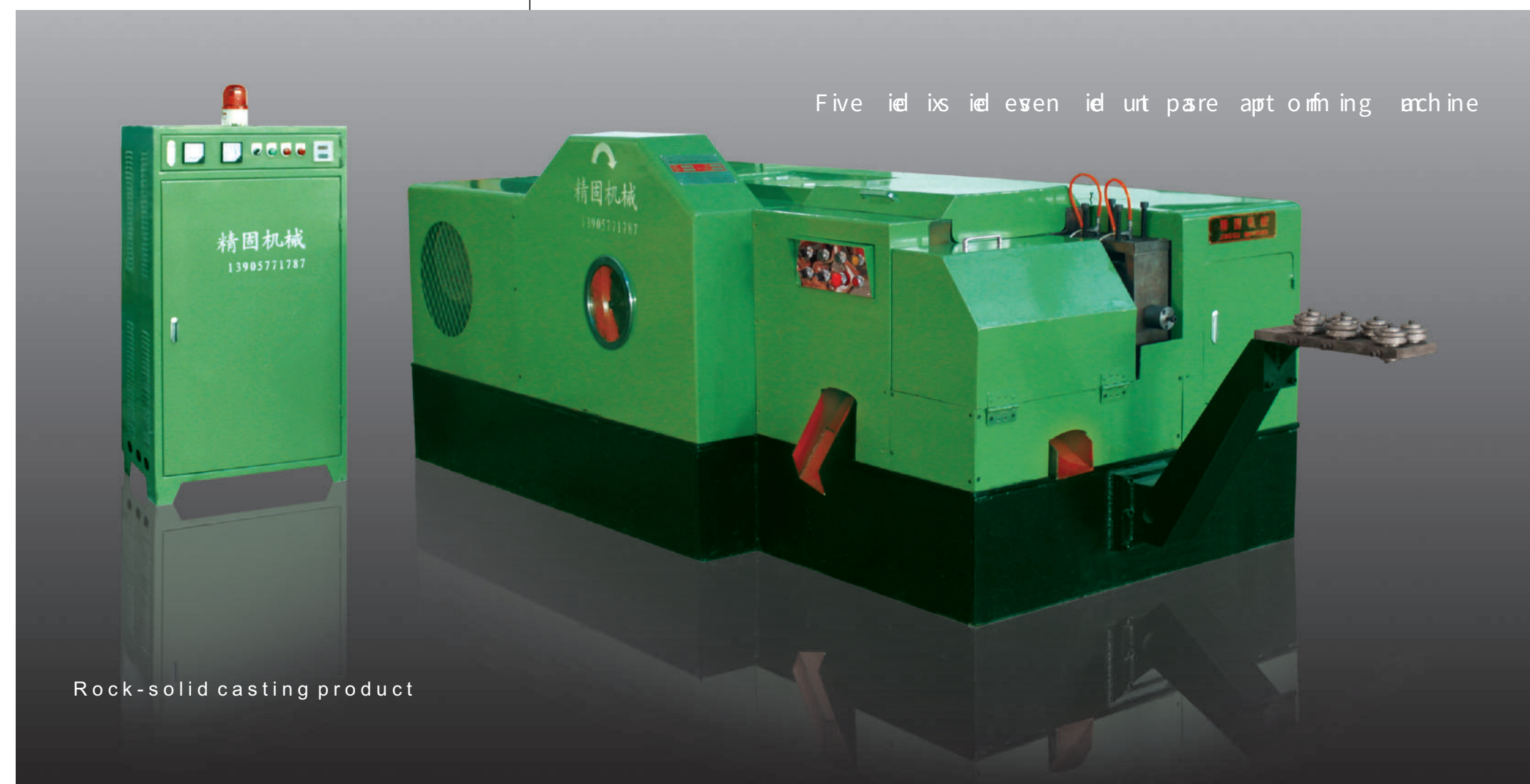
Welcome all friends to visit my company to guide and negotiate.

ROCK-SOLID CASTING PRODUCTS

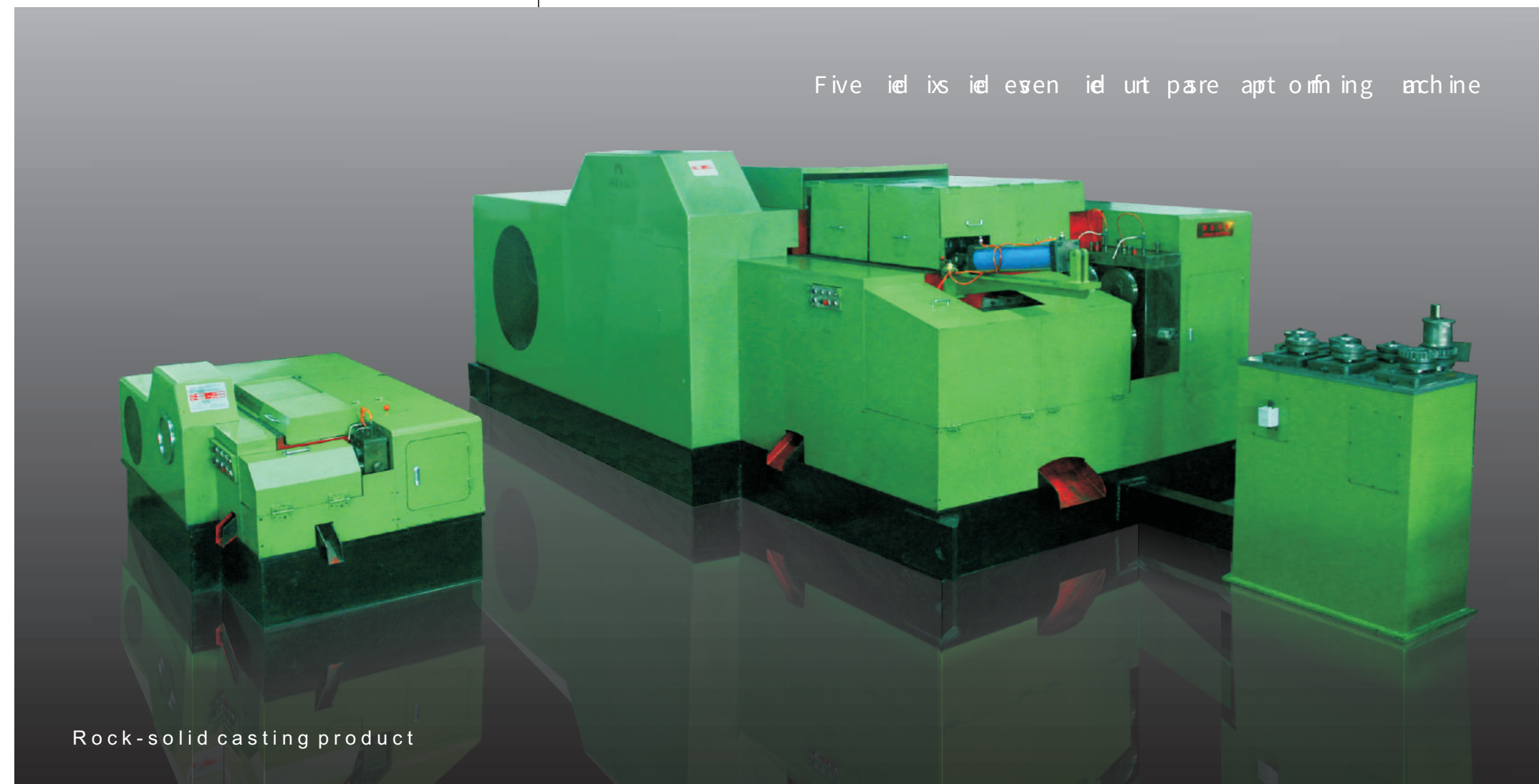
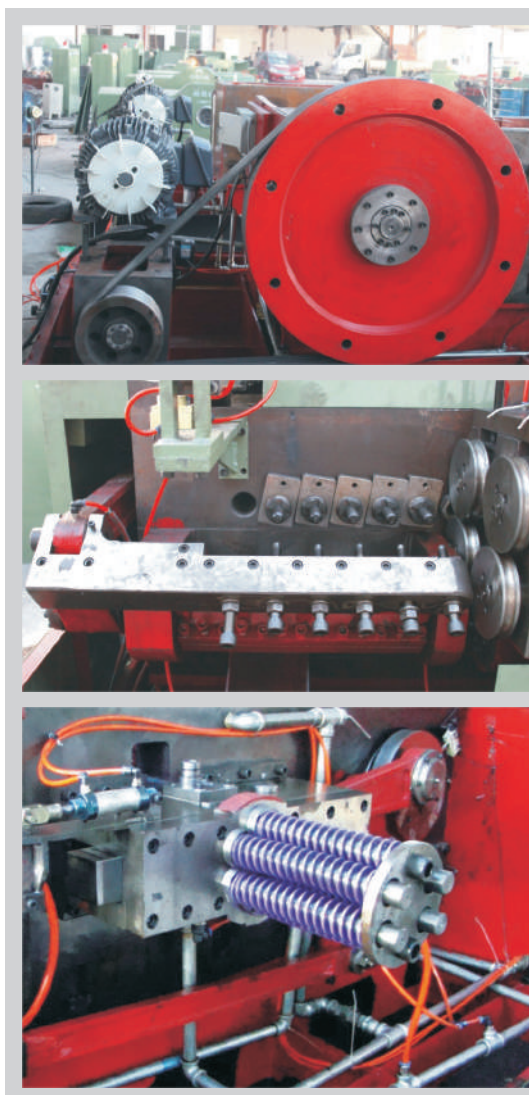


**PRODUCTION
PROJECT**

chains, fasteners, bearing, box panners, tools, special shaped urts, flange urts, square urts, weld urts, domed ap urts, lock urts, screws, chain o lters, anchors, automatic haft top, other special shaped pare apt s.

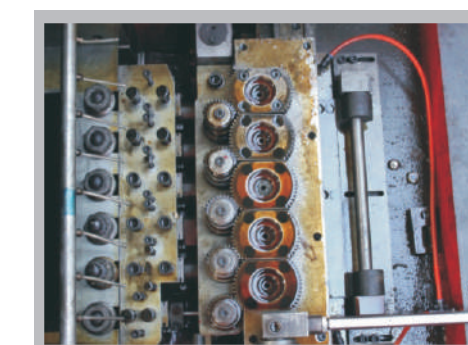


Rock-solid casting product



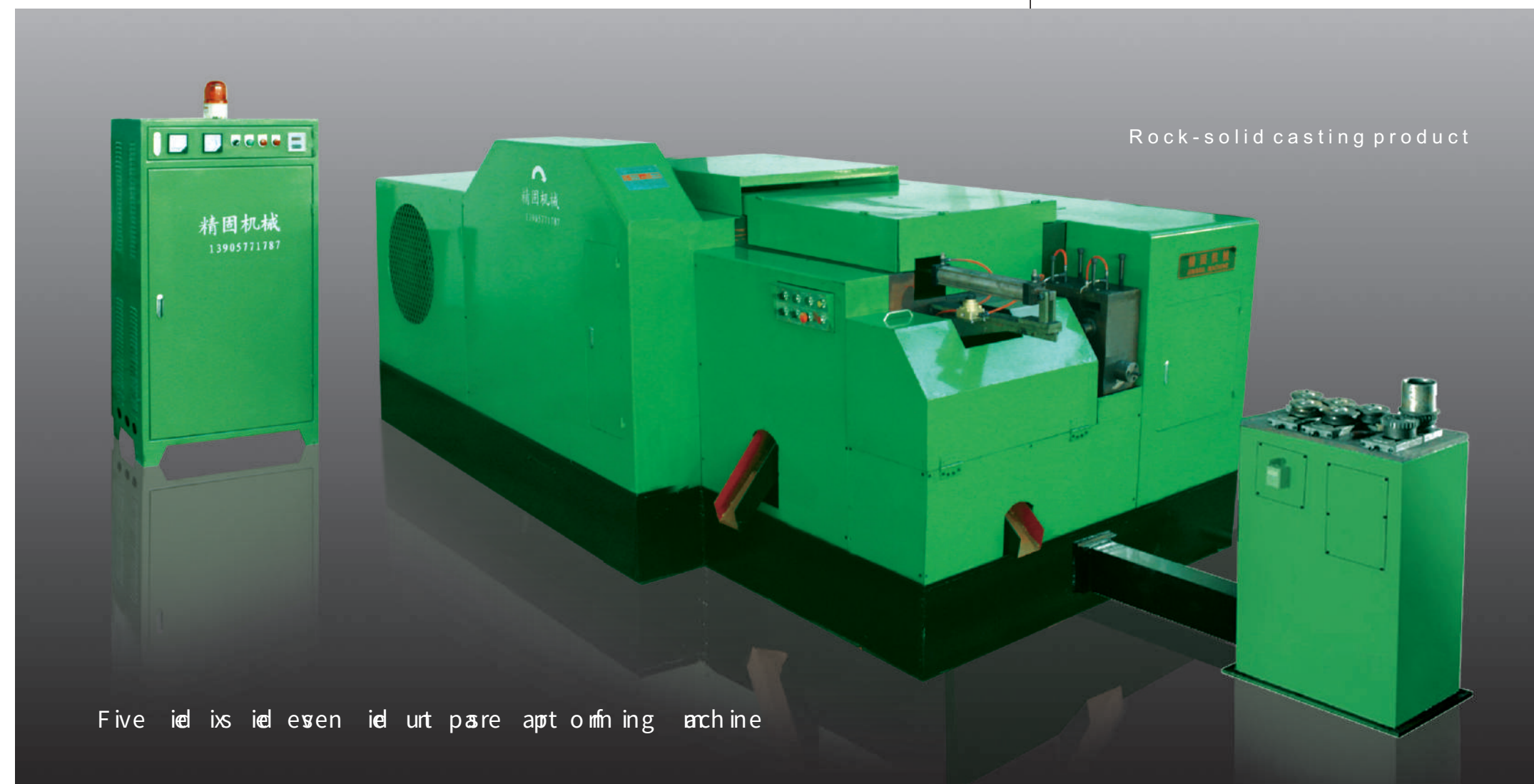
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MODEL	JG08B	JG08B	JG11B	JG11B	JG14B	JG14B	JG14B	JG17B	JG17B	JG19B	JG19B	24B6S	JG27B	JG30B	JG33B	JG36B	JG41B
FORGING STATION	5S	6S	5S	6S	5S	6S	6SL	5S	6S	5S	6S	6S	6S	6S	6S	6S	6S
CUTDFFDIA(MM)	8	8	12	12	15	15	15	18	18	20	20	25	28	30	34	36	40
CUTDFFLENGTH(MM)	10	10	16	16	18	18	21	18	18	25	30	25	40	40	45	45	50
KICK-OUTLENGTH(MM)	12	12	25	25	45	45	45	45	45	50	75	95	95	95	105	105	120
CENTERDISTANCE(MM)	38	38	50	50	60	60	60	70	70	80	80	100	115	120	140	150	165
PRODUCTSIZE(MM)	3# 1/8 M2.5-M5	3# 1/8 M2.5-M5	4# 1/4 M4-M6	4# 1/4 M4-M6	1/4 3/8 M6-M8	1/4 3/8 M6-M8	30 M6-M8	1/4 7/16 M8-M10	1/4 7/16 M8-M10	5/16 9/16 M10-M12	5/16 9/16 M10-M12	3/8 5/8 M12-M18	3/8 3/4 M12-M18	1/2 3/4 M12-M20	1/2 7/8 M12-M22	5/8 1 M16-M24	3/4-9/8 M20-M27
RAMSTROKE(MM)	38	38	64	64	70	70	90	80	80	100	100	90	110	100	160	160	200
PRUDUCIONATE(POS)	140-220	140-220	120-200	120-200	100-180	100-180	70-120	90-130	90-130	70-100	70-100	60-100	50-80	50-80	50-100	50-90	50-80
FORGINGPOWER(TOM)	50	50	65	65	90	90	90	120	120	200	200	260	320	350	450	550	650
MAINMOTOR(HP)	10	10	15	15	30	30	30	40	40	50	50	75	100	100	150	200	250
APPROX.WT(TON)	3	3	4	4.5	8	8.5	8.5	10	10.5	15	16	26	30	35	50	55	70
MACHINDIME NSIONS(M)	L	1.9	1.9	2.6	2.6	2.8	3	3	3.3	3.4	4.3	4.3	4.7	4.8	5.3	6.5	7.2
	W	1.3	1.3	1.5	1.5	2	2	2	2	2.3	2.3	2.8	2.6	2.7	3.2	3.5	3.8
	H	1	1	1.2	1.2	1.5	1.5	1.6	1.6	1.6	1.8	1.8	2	2.1	2.2	2.6	3.2

本公司将按客户所需要可另加变频器，阳模顶出机构，气动离合刹车器，随时进行研究改进工作，因此保有随时更改设计、规格尺寸及机械结构之权利，本目录仅供参考。

STANDARD TYPE FORMING
MACHINE FEATURES

- In 1, block and crankshaft, connecting rod are connected with high speed impact bearing connection, large bearing capcity, long service life, high running speed, suitable for ordinary processing products, non-standard nuts.
- In 2, the full use of additive alloy ductile cast iron, high tensile strength, good abrasion resistance.
- In 3, a main slide block by using T type design, slider running more stable, main block plates using the adjustable design, ensure the long-term trial under the running accuracy.
- In 4, feed system uses two stage gear transmission system, high transmission efficiency, large transmission torque.
- In 5, a cutting system using guide plate driving cutter rod, plate reciprocating motion, cutting force is transmitted in a straight line, force stable and dynamic balance is good.
- In 6, with the clamp system can overturn 180 degree of translation. Beneficial to forming process arrangement.
- In 7, equipped with fault detection and safety protection device, when the equipment failure of automatic shutdown, give equipment and tooling maximum security Nursing.
- In 8, equipped with pneumatic disc brake, reduce motor power consumption, inching flexible, convenient debugging.

MODEL	JG11B	JG11B	JG11B	JG14B	JG14B	JG14B	JG17B	JG19B	JG19B	JG22B	JG22B	JG24B	JG24B	JG24B	JG27B	JG30B	JG33B	JG36B	JG41B
FORGING STATION	6SL	6SLL	7SLL	6SLL	6SLLL	7SLL	6SL	6SL	6SLL	6SL	6SLL	6SL	6SLL	7SL	6SL	6SL	6SL	6SL	6SL
CUTDFFDIA(MM)	12	12	12	16	16	16	18	20	20	23	23	25	25	25	28	30	34	36	42
CUTDFFLENGTH(MM)	25	30	30	55	55	55	40	40	45	45	45	30	50	50	50	50	50	65	65
KICK-OUT LENGTH(MM)	42.5	52.5	52.5	75	95	75	75	75	90	90	90	95	95	95	95	95	105	105	120
CENTER DISTANCE(MM)	50	50	50	60	60	60	70	80	80	90	90	100	100	100	115	120	140	150	165
PRODUCTSIZE(MM)	Φ12	Φ12	Φ12	Φ14	Φ14	Φ14	Φ17	Φ19	Φ19	Φ20	Φ20	Φ24	Φ24	Φ24	Φ27	Φ29	Φ33	Φ36	Φ42
PRODUCTSIZE(MM)	30mm	40mm	40mm	60mm	80mm	60mm	60mm	60mm	80mm	60mm	80mm	60mm	80mm	80mm	80mm	80mm	90mm	90mm	90mm
RAMSTROKE(MM)	100	140	140	180	240	180	180	180	220	180	220	230	230	230	230	160	280	280	280
PRUDUCIONATE(POS)	80-160	80-120	80-120	70-90	50-70	70-90	70-90	60-90	60-90	60-90	60-90	60-90	60-90	60-90	60-80	50-80	60-80	50-75	50-75
FORGINGPOWER(TOM)	65	80	80	90	90	90	120	200	200	200	200	260	260	260	320	350	450	550	650
MAINMOTOR(HP)	20	20	20	30	30	30	40	60	60	60	60	75	75	100	100	100	200	200	300
APPROX.WT(T)	4	4.8	5	9	10	10	11	17	18	18	18	30	30	32	35	35	50	55	95
MACHINDIME NSIONS(M)	L	2.6	2.8	2.8	3.5	3.7	3.5	3.7	4.3	4.8	4.3	4.8	4.7	5.3	5.3	5.3	5.6	6.5	7.5
	W	1.5	1.5	1.6	2	2	2	2.1	2.3	2.3	2.3	2.8	2.9	2.6	2.6	2.7	3.2	3.8	4
	H	1.3	1.3	1.3	1.6	1.6	1.6	1.7	1.9	1.9	1.9	2	2	2	2.1	2.4	2.6	3	3.2

STRETCH FORMING
MACHINE FEATURES:

- In 1, block and crankshaft, with high speed bearings, crankshaft and connecting rod of the impact of high wear-resistant zinc base alloy w connection, large bearing capacity, long service life, low cost of repair.
- In 2, the length of the elongated, widening, crankshaft eccentric increase, motor power increase, flywheel and other related accessories increase, suitable for processing of long products, special-shaped non-standard nuts and metal parts.
- In 3, seven mode model relative to traditional models more than a two forming station, more conducive to the processing precision is higher, cause more complex product
- In 4, may according to need to install the mold ejector system to meet the needs of special parts production.
- In 5, can be based on product characteristics with the material blocking device, improves the feeding precision
- In 6, may according to need to install a stable and reliable mechanical jump beating device
- In 7, may according to need to install pneumatic clutch brake. In order to reduce the impact and starting current, protection and electrical motor.
- In 8, according to the characteristics of products molding with variable frequency speed control device, can be in a certain range of stepless speed regulation.