

全自动异型(盖型)双轴螺母攻牙机

Tapping Machine of Numerical Control



机器特色

- 本机器是高速生产标准机，只要螺母毛坯放入送料机内，整列定向送入轨道皆可在本机做全自动攻牙；
- 可针对盖型、盲孔、细牙、圆螺母、轴档、铆钉、套管、通孔牙及各种异型螺母的专用攻牙机；
- 螺纹光洁度高，通止100%；
- 机械动作是采用全自动连续攻牙。一人可操作多台。

Machine Features

- The machine is high-speed production standard machine, as long as the nut rough add to the tape feeder, the entire list could be directly putting into orbit and do the automatic tapping of the machine;
- Can direct against the tapping machine of type, blind hole, fin thread, round nut, axle bumper, rivet, sleeve, pylome teeth and various of other special-shaped nut;
- Gloss finish of thread is high with 100%;
- Action of machine adopts of fully automatic continually tapping. One can operate more machines.

系列参数 Series Parameter

机型/Model	转速/Speed	气压/Depression (Pressure / kg)	主电动机功率 The main motor power (A / kW)	油泵功率 Pump power (W)	外形尺寸 Dimension (M)	净重(NW) (Kg)
HN-S(M3)	1400	2-3	4/0.55×2	250	1.8×1.3×1.5	1000
HN-S(M4)	1340	4-5	4/0.55×2	250	1.8×1.3×1.5	1000
HN-S(M5)	1300	4-5	4/0.55×2	250	1.8×1.3×1.5	1000
HN-S(M6)	940	4-5	4/0.55×2	250	1.8×1.3×1.5	1000
HN-S(M8)	740	5-6	4/0.75×2	250	1.8×1.3×1.5	1000
HN-S(M10)	650	6-8	6/1.1×2	250	1.8×1.3×1.5	1000
HN-S(M16)	560	6-8	6/1.1×2	250	1.8×1.3×1.5	1000
HN-S(M18-M33)	420-170	6-8	6/1.5×2	250	1.8×1.5×2	1500



加工范例

Sample processing

气压式四轴法兰、六角螺母攻牙机

Tapping Machine of Numerical Control



机器特色

- 本机器是高速生产标准机，只要螺母毛坯放入送料机内，整列定向送入轨道皆可在本机做全自动攻牙；
- 可针对DIN934、DIN985、细牙、通孔牙螺母的专用攻牙机；
- 螺纹光洁度高，通止100%；
- 机械动作是采用全自动连续攻牙。一人可操作多台。

Machine Features

- The machine is high-speed production standard machine, as long as the nut rough add to the tape feeder, the entire list could be directly putting into orbit and do the automatic tapping of the machine;
- Can direct against the tapping machine of DIN934, DIN985, fin thread, pylome teeth nut;
- Gloss finish of thread is high with 100%;
- Action of machine adopts of fully automatic continually tapping. One can operate more machines.



加工范例

Sample processing

系列参数 Series Parameter

参数 Parameters	型号 Model	HN-S(M3)	HN-S(M4)	HN-S(M6)	HN-S(M8)	HN-S(M10)	HN-S(M12)	HN-S(M16)
轴数 Shaft number		4	4	4	4	4	4	4
生产率 Productivity (PCS/MIN)	六角 Hexagon	≈90	≈60	≈50	≈30	≈25	≈20	≈15
	法兰 Flange	≈50	≈40	≈30	≈25	≈20	≈15	≈10
总功率 (KW) Total power		4	5.5	5.5	7	13.8	13.8	13.8
主轴电机 (KW) Spindle motor		0.75	1.1	1.1	1.5	3.0	3.0	3.0
搅料电机 (KW) Stir material motor		0.75	0.75	0.75	0.75	1.5	1.5	1.5
水泵电机 (KW) Pumps motor		0.25	0.25	0.25	0.25	0.25	0.25	0.25
气压 (MP) Depression		0.4	0.4	0.5	0.5	0.7	0.8	0.8
外型尺寸/Dimension (MM)		1450×1650×1800	1450×1650×1800	1450×1650×1800	1450×1650×1800	1800×200×2200	1800×200×2200	1800×200×2200